



Recommended use

External door used in industrial buildings, dwellings and office buildings, where fire resistance class of the door must be EI₂60.

Dimensions

Maximum dimensions of the door frame are 1240 x 2280 mm or 1120 x 2515 mm.

Certificate of conformity

Fire-resistance has been tested in testing laboratory of TÜV Eesti OÜ in Tallinn according to standard EN 1634-1:2008 and certified by Inspecta Estonia OÜ in accordance with the standard EN 13501-2:2007+A1:2009 with a certificate ET-0091-13 and fire-resistance class EI₂60.

Properties

Resistance to repeated opening and closing, EN 1191, class*	C4; 100000 cycles
Sound insulation Rw, EN ISO 10140-2, EN ISO 717-1*	36 dB
Watertightness, EN 1027, class*	3A
Air permeability, EN 1026, class*	4
Resistance to wind load, EN 12211, class*	C4

*Declared values depend on the size of the door. Given values are for doors with frame size up to 1120 x 2280 mm.

Construction

Door leaf is 64 mm thick. Rebates are at the sides and at the top. External and internal sides are made of 1,0 mm hot-dip galvanized steel sheets connected with rivets. Insulation materials are fire-resistant mineral wool and mineral plate. Rigidity of the door leaf is achieved via gluing together the metal and the insulation material. There are at least 2 hinges with ball bearings. Between the hinges is a security pin.

Frame is made of hot-dip galvanized steel sheet profiles with a thickness of 1,5 mm, connected at the corners with screws and rivets. Insulation material is fire-resistant mineral wool. Frame can be ordered with cover slat covering lateral installation slots (type YM) or without cover slat for installation deeper than wall surface (type YS). Seal is made of silicone rubber and is fitted into the groove of the frame.

Threshold is made of hot-dip galvanized or painted steel sheet.

Finish

Door is coated with zinc primer and polyester powder coating. Standard tones are RAL7001 (silver gray), RAL7024 (graphite grey), RAL8014 (sepia brown), RAL9006 (white aluminum) and RAL9010 (pure white). Alternatively the door can be painted with epoxy primer and two component polyurethane paint in all the tones of RAL catalogue.

Locks

Certified fire-resistant locks by Abloy, Boda, Assa, and Nemeff can be installed to the door.

Installation

Frame is fixed from seven points. Threshold is fixed from the middle. Fixing apertures are covered with plastic plugs. Installation gap will be filled with mineral wool or construction foam after fixing. Package includes fixings and plugs. For more details see installation manual.

Accessories

Stainless steel threshold, gradient threshold, border slats, peephole, security chain, foot sheet, lock case, core, core covers, door handle. Window with maximum dimensions of 510 x 620.

Door closer with non-detachable arm must be installed to the door located in evacuation path. Door closer Abloy DC335BC can be used.

Maintenance

Door must be checked and maintained at least once every six months. Check closing of door and operation of locking elements. Detailed information is available in maintenance manual. It is possible to sign a maintenance contract upon purchasing the door.

